

TWIST RANGE - WOOD



SEATS, CHAIR, ARMCHAIR & BENCHES

References :

- | | | | |
|---|-------------|----|----------|
| 1 | 10 1030 | 6 | 10 1025 |
| 2 | 10 1020 ACE | 7 | 10 1015 |
| 3 | 10 1010 | 8 | 10 1035C |
| 4 | 10 1010 ACE | 9 | 10 1025C |
| 5 | 10 1035 | 10 | 10 1015C |



Colours

Wood: Walnut stain
Legs: Grey sand 900

Colours can be selected from the RAL shades or other textured shades from the Akzo Nobel Futura range

Presentation

The design of the Twist range, contemporary and elegant, fits into any type of architecture. Twist is the alliance of two noble materials, cast iron and wood. The cast iron is worked with great fineness, the line and pattern of the legs accentuating the chic and elegance of this range. The grain of the wood is underlined by the walnut stain which reinforces the feeling of comfort.

The Twist range offers 3 and 2 place seats with and without armrests, a chair, an armchair, 3 and 2 place benches and a tablet, straight or curve. These urban furniture items combined with each other encourage social interaction in the public realm.

This furniture was designed and manufactured by Sineu Graff, an expert in urban planning, in a sustainable development approach.

Description

The **seats and backrests** are made up of **wooden slats** (convex, concave or intermediate depending on the furniture).

The **legs** (some of which incorporate an armrest) and the high crossbar (on models with backrests) are made of painted **cast iron**.

Our woods are exclusively collected in sustainably managed forests. Of high quality, they are PEFC labeled for exotic hardwoods, or comply with the EUTR (EU Wood Regulations).

Stained wood: after the application of a **flow coat**, the wood is coated with an aqueous, solvent-free wood stain emulsion to guarantee added protection and durability.

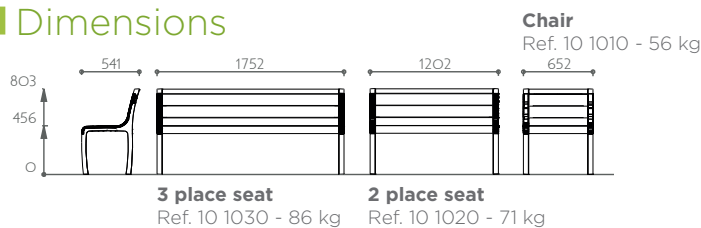
For optimum protection against rust and long-term performance, the cast iron elements are zinc coated first, and go through our powder blast process (after having being cleaned and shot-blasted, the parts are coated with a primary layer of epoxy powder, followed by a second layer of polyester powder). Cast-iron parts are produced in a foundry located close to our factory in France.

The furniture is fixed using tamper-proof screws on wooden inserts.

4 anchoring points (Ø 14 mm).

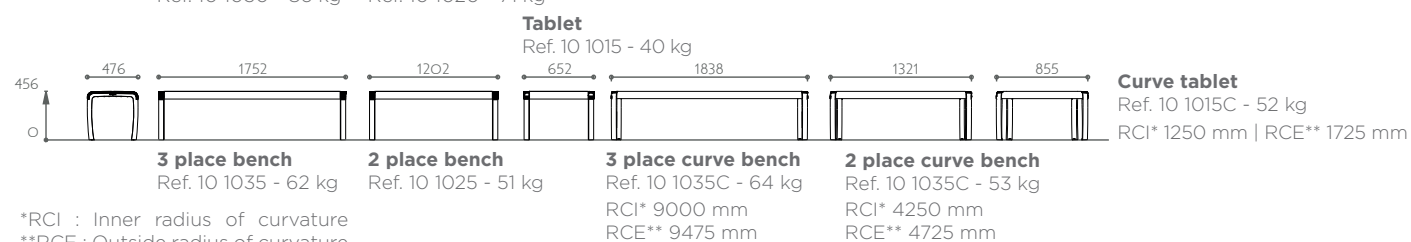
Delivered assembled.

Dimensions



Wood stains

| | | | |
|-------------|-------------------------|--------------------------|------------------------|
| EXOTIC WOOD | EXOTIC WOOD OR ASH | EXOTIC WOOD OR ASH | EXOTIC WOOD OR ASH |
| non stained | with natural wood stain | with mahogany wood stain | with walnut wood stain |



*RCI : Inner radius of curvature
**RCE : Outside radius of curvature



TWIST RANGE - WOOD COMBINATIONS



1



2



3



4

COMBINATIONS

References :

- 1 10 1010-TB-IN 1010
- 2 10 1030-TB-IN 1010
- 3 10 1025G-1010 ACG
- 4 10 1025C-IN1015C-1025C

Colours

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Description

The combination is based on standard furniture from the range. For example, combination 1 consists of 2 chairs and a shelf.

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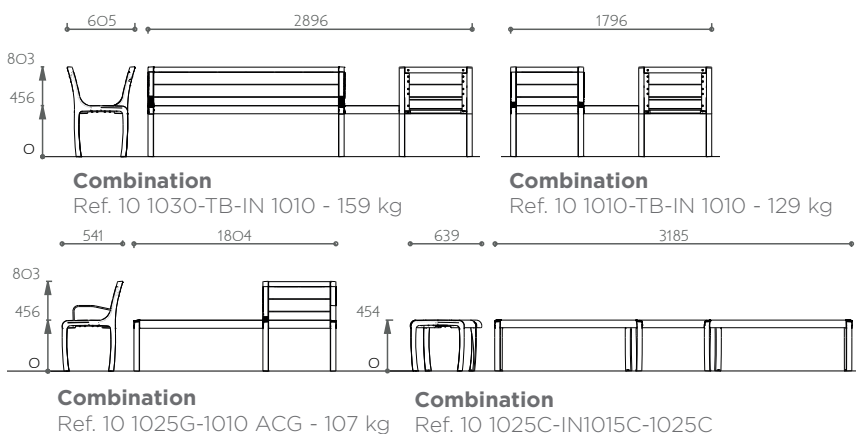
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The furniture is fixed using tamper-proof screws on wooden inserts.

2 anchoring points per leg (Ø 14 mm). Delivered assembled.

Dimensions



Wood stains

| EXOTIC WOOD | EXOTIC WOOD OR ASH | EXOTIC WOOD OR ASH | EXOTIC WOOD OR ASH |
|-------------|-------------------------|--------------------------|------------------------|
| non stained | with natural wood stain | with mahogany wood stain | with walnut wood stain |



The mark of responsible forestry

TWIST RANGE - CITY TYPE



SEATS, CHAIR, ARMCHAIR & BENCHES

Ref.:

- | | | |
|---|------------------|------------------------|
| 1 | 13 1020..... | Pigeon blue Ral 5014 |
| 2 | 13 1020 ACE..... | Blue green Ral 6004 |
| 3 | 13 1010..... | Platinum grey Ral 7036 |
| 4 | 13 1010 ACE..... | Lemon yellow Ral 1012 |
| 5 | 13 1035..... | Ambre 2525 sablé |
| 6 | 13 1025..... | Platinum grey Ral 7036 |
| 7 | 13 1015..... | Pastel blue Ral 5024 |

Colours

Colours can be selected from the RAL shades or other textured shades from the Akzo Nobel Futura range.

Presentation

The design of the Twist range is contemporary and elegant, to fit into all types of architecture. Twist combines two high-quality materials, cast iron and steel.

The cast iron is worked finely, and the line and motif of the legs emphasise the style and elegance of this range.

The spaced metallic wires play harmoniously with light and provide a discreet and stylish presence in its environment. The spine curvature provides a pleasant roundedness for a comfortable position of the user.

The Twist City range includes a 3 place seat and 2 place seat (with or without armrests), a chair, an armchair, 3 place bench, 2 place bench, a low table and different combinations.

This furniture was designed and manufactured by Sineu Graff, an expert in urban planning, in a sustainable development approach.

Description

Twist City furniture are made of steel connecting pieces, cast iron legs and a steel seating using a SINEU GRAFF patented assembly system ("City") which gives maximum strength and offers great comfort.

It is made of 8 mm steel wires machine-welded on two 5 mm thick metal sheets on each side, eight 5mm thick vertical reinforcements and of a curve metal sheet on the front of the seating.

The seating is fastened on the cast iron legs with two 5 mm thick metal sheets and stainless steel bolts. And by TBHC M08-type screws.

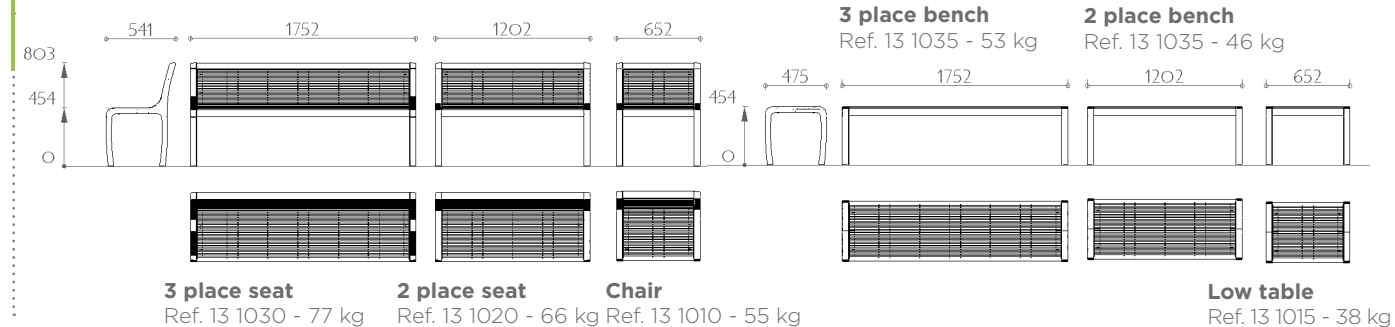
The backrests are made of an upper trapezoidal-shaped cross bar fitting to the legs' shape.

For optimum protection against rust and long-term performance, the steel and cast iron elements are zinc coated first, and go through our powder blast process (after having being cleaned and shot-blasted, the parts are coated with a primary layer of epoxy powder, followed by a second layer of polyester powder). Cast-iron parts are produced in a foundry located close to our factory in France.

4 anchoring points (Ø 14 mm).

Delivered assembled.

Dimensions



The mark of responsible forestry

TWIST RANGE - CITY TYPE COMBINATIONS



COMBINATIONS

Ref :

- 1 13 1010 TB IN 1010..... Salmon pink Ral 3022
- 2 13 1030 TB IN 1010.... Violet blue Ral 5000
- 3 13 1025G 1010ACG.... Pigeon blue Ral 5014

Colours

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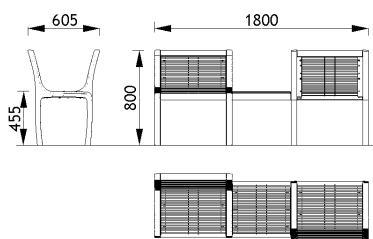
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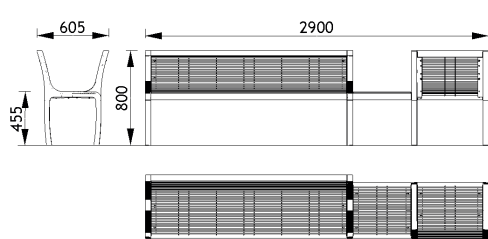
4 anchoring points (Ø 14 mm).

Delivered assembled.

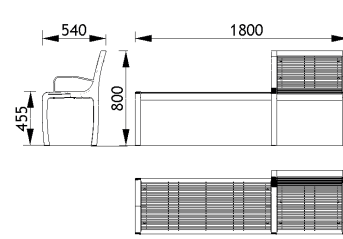
Dimensions



Combination
Ref. 13 1010 TB IN 1010 - 124 kg



Combination
Ref. 13 1030 TB IN 1010 - 106 kg



Combination
Ref. 13 1025 1010 ACG - 91 kg

